



# Welcome

# Paschim Banga POULTRY MELA

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# LAYER NUTRITION Field Challenges & Solution

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# **Present Scenario - Major challenges**

	Uniformity
	Egg breakage / Shell quality
	Egg Size
	Poor Premixing
Active site	Enzymes
	Bio - Security

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# **Present Scenario - Nutritional Challenges**

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# Introduction



Respect the Basics to be Successful



# Important aspects of the Layer Farm

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# Brooding & Growing

Brooding & Growing Shed – Cleaning & Disinfection

Maintenance of good Bio-Security & Hygiene at all Times

Optimum brooding environment

# Success in the Laying shed is dependant upon the success in the Brooding & Growing



### **Important Nutritional Goals in Feeding the Laying Hens**



Organ Development – 5 to 6 weeks

Body Frame achieved - 12 to 14 weeks

Sexual Maturity – correct Body Weight & Body Composition

Layers must be in positive energy balance at peak production. Energy reserve occurs during growing period

### FLOCK UNIFORMITY

Maintain steady state throughout egg production







### Nutrition – what is important??

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### Nutrition – Energy Balance



Laying hens eat to satisfy their energy needs and they do it with great precision within certain dietary energy limits.





# Nutrition – Phase - I

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# Nutrition – Phase – II, III

### Decrease the energy

- Sustain high egg production
- Maintain fat & breast muscles

### Phase – II, III Feed should be....

- Low in protein to maintain egg size
- High Calcium & low in Phosphorus Maintain egg shell quality

### Make gradual changes in feed instead of immediate changes

### Formulate as per feed consumption





# **Balanced Nutrition**









# Uniformity





# V H GROUP

### Uniformity – Reasons for Poor Uniformity



# Egg Shell Quality









### Egg Shell Quality

Egg Shell quality greatly dependant on skeletal condition of the layer

Hens with soft bones produce thin egg shells

Low ca in feed will show results after 4 days of feeding.

High level of Available Phosphorus in feed.

DRSSN2017

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Practical Problems in Layer & Pullet Nutrition - H. John Kuhl Jr. Ph. D



### Eggshells Quality







### Eggshells quality







### Importance of calcium source

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Calcium Carbonate	Particle Size (mm)	Relative Solubility (%)
Extra Fine	Less than -0.2	100
Fine	0.2 – 0.5	85
Medium	0.6 - 1.2	70
Coarse	1.3 – 2.0	55
Lagre	2.0 - 5.0	30
Oyster Shell	2.0-8.0	30

Lower the solubility greater the retention	reater the retention in the digestive tract	
Ideal for growing chickens 0.3 - 0.4 mm	DRSSN2017	

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### Medullar bone formation





DRSSN2017

Whitehead, 2004



# Loss of bone mass: medullar and structural



DRSSN2017

Whitehead, 2004





# Loss of bone mass







# Decrease in egg production immediately after peak





Egg and eggshell formation

# eggshell is formed at night



First 6 Hrs - No Shell Deposition, 6 to 12 Hr – 400 mg, 12 to 18 Hrs – 800 mg, Last 6 Hrs – 500 mg (Slow Deposition)<sup>27</sup>





### Suggestions for good eggshell quality



### Source of calcium in the diet

• 30 - 35 %	- fine limestone	- ( 0.2 - 0.5 mm )
• 65 - 70 %	- large limestone	- ( 2.0 - 5.0 mm )

Prevent excess available phosphorus from 40 to 60 (0.30 - 0.35%) and after 60 weeks of age (0.25%)

• Limit the use of medullar bone calcium

Reduce amino acid levels, especially methionine in the diet (280 mg/day) after 60 weeks of age.

Decrease egg size 1-1.5 g

Calcium Intake decline with age2but Calcium output does not.



### Suggestions for good eggshell quality



### Use of 25(OH)D3 or 1 alpha (OH)D3 as source of D3

- Increase retention of calcium
- Decrease mortality

### Prevent the use of salty water (250 mg salt/liter)

• Limit the provision of carbonate in the uterus

# Adequate levels of manganese (membranes and organic matrix) and zinc (carbonic anhydrase)

• Use organic minerals (chelated with amino acid)

Maintain the electrolyte balance



### Suggestions for good eggshell quality



### Management and Equipment

- Hens density
- Cage design
- Frequency of egg collection
- Sudden changes in light
- Transport and classification

### **Diseases prevention**

- Infectious Bronchitis (IB)
- Egg drop syndrome (EDS)
- Newcastle Disease (ND)





### Egg Size is affected by





- Body weight at sexual maturity
- Environmental conditions
- Mycotoxins
- Nutrition :
  - Linoleic Acid
  - Added fat/Oil
  - Amino Acids





### Egg Size - Effect of Body Weight

Age In Week	Body Weight (Gm)	Egg Weight (Gm)
18	1.220	38.00
19	1.280	41.50
20	1.330	45.00
21	1.360	48.00
22	1.380	51.50

BV300L Manual

Dr.SSN Sep 2017





### Egg Size — Effect of Environmental Temperature

	27.5 ° C	29.2 º C	30.8 ° C
Daily Feed Cons (g)	114	102	101
Body Weight (Kg)	1.59	1.44	1.40
Small Eggs (< 60 gm)	32.30 %	48.40 %	56.30 %





# V H GROUP

### Egg Size — Effect of Aflatoxin

Age In Week	Egg Weight 0 ppb AFB	Egg Weight 200 ppb AFB
22	51.50 g	45.80 g
26	55.50 g	49.80 g
30	57.20 g	50.50 g
32	57.60 g	54.60 g
22 - 32	55.45 g	50.175 g
Difference		5.275 g

### Toxicity of **Aflatoxin B1** prevent mobilization of Lipids from Liver to the Ovary. **Ochratoxin – T-2 - Toxin**



Dr.SSN Sep 2017 Based on - Azzam and Gabal 1998 Avian Pathology 27:570-577





### Egg size & Methionine

Folic acid/betaine/choline/B12 'spare' methionine for production by increasing reconversion

Cysteine cannot be converted to methionine, but methionine can be converted to cysteine

Both methionine & methionine + cysteine levels in feed are important

Methionine requirement must be fulfilled first

More methionine = more production



### Egg Size – Linoleic Acid & fat



Maximum response in egg weight to linoleic acid is at level of 1.5% in the diet.

Oil or fat addition in young layer diets increases about 2.5 g the egg weight.

Maximum response in egg weight in the first phase of production with the supplementation of 2 a 4 % of added fat; being vegetable oils more effective than animal fat









### **Conclusions and recommendations**





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# Premixing



# Some observations - Feed Mill



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# Feed Delivery

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# Why Premixing?

The requirement of micro ingredients such as vitamins, minerals, feed additives in the feed in very small quantities

### ◀

If these micro-ingredients are added directly to the mixer -

### not getting properly disbursed in feed.

To avoid this, micro-ingredients are first premixed separately in an efficient small batch mixer to form a premix and again mixed with another feed ingredient to form a large portion of premix.

The premix is added to the main batch mixer to achieve uniform disbursement.





# How to select a Best Premix

Convenience of handling and storage

Reduce the number of ingredients

Increase batching efficiency and reduce batching errors

Optimize micro-ingredient particle distribution in the feed

Ensures homogeneous mixing





# Premixing at field







# Advantages of using Premixes

















Considering matrix values will save feed cost

But matrix values must be reliable & proven

Feed Cost Saving with Matrix				
Sr	Rs/Kg	Ingredients	with Normal Phytase	With New Gen Phytase
1	13.00	Maize	58.480	55.415
2	12.50	Broken Rice	3.880	5.000
3	11.80	Deoiled Rice Bran		4.000
4	36.00	Deoiled Soy	15.000	13.000
5	28.00	GNE	5.000	5.000
6	18.00	Sunflower cake	5.000	5.000
7	1.50	Marble Grit	8.000	8.000
8	3.00	Lime Stone Powder.	2.000	2.200
9	37.00	DCP	1.300	1.050
10	120.00	L-Lysine	0.140	0.165
11	270.00	D.L.Methionine 98%	0.180	0.180
12	90.00	Choline Chloride 60%	0.150	0.150
13	70.00	Traceminerals	0.100	0.100
14	400.00	Vitamin Premix	0.050	0.050
15	5.00	Salt Pure	0.250	0.230
16	33.00	SBC Pure	0.160	0.150
17	130.00	Normal Phytase	0.010	
18	450.00	New Generation Phytase		0.010
19	70.00	Livertonic	0.050	0.050
20	85.00	Toxin Binder	0.100	0.100
21	450.00	Probiotic	0.050	0.050
22	130.00	Acidifier	0.100	0.100
		Total	100.000	100.000
		Rate	18.06	17.53

Nutrients	with Normal Phytase	With New Gen Phytase
ME Kcal	2616.22	2615.32
C.P	15.99	15.91
EE	3.064	2.994
CF	4.041	4.445
A/A	2.605	2.936
Са	3.815	3.806
Av.P	0.432	0.435
Lysine	0.724	0.724
Met	0.406	0.406
Cystine	0.213	0.218
M+C	0.623	0.625
Thr.	0.472	0.466
Trypt	0.151	0.148
Arginine	1.028	1.009
Isoleu	0.561	0.534
Leu	1.204	1.165
Valine	0.658	0.654
Histidin	0.381	0.366
Phen	0.703	0.672
Na	0.188	0.192
Cl	0.210	0.200
K	0.636	0.637
Len.Acid	1.324	1.280
Choline	1.899	1.895
Ca:Ap	8.84	8.75
Lysine to CP %	4.53	4.55
Lysine to Met %	56.11	56.09
Lysine to M+C	86.02	86.37
Lysine to Threonine	65.18	64.37
Lysine to Tryptophan	20.90	20.38
Lysine to Aginine	141.95	139.41
DEB mEq=	185.52	190.09
Consumption (g)	105	105





### Use Enzymes ....







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### Geographical Location of WB makes it more prone to Infections







### **Bio – Security at Farms**

### **Disease Control Strategies**









# **Mortality Disposal??**











### **Culls/Ready Bird Vehicles**

### **Vaccine/Diluent Bottle disposal**



# **Clean secured premises**









# **Potential Entry Point of Infection**



# **Vehicle Shower**





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# **Mortality Disposal Pit**





# Always remember !!



# **Disease Prevention**

# Doesn't Cost ...

It Pays



# Take home message....

Laying hens will continue to produce more number of eggs with extended laying cycle

*Challenge to maintain good eggshell quality and egg size through – Genetics & Nutrition* 

Layer nutrition has a greater role ahead

Bio-Security needs to be maintained at all times.



### Thank you for your attention



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